

Date: Thursday, 14/08/2008 10:04:24 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: SIDE PLATE
<b>Job Number</b>	: 41231		
<b>Estimate Number</b>	: 12063		
<b>P.O. Number</b>	:	<b>Part Number</b>	: PB6743001149
<b>This Issue</b>	: 14/08/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: B6743001 PAGE24
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 40291	<b>Drawing Revision</b>	: B1
	<b>Type</b> : SMALL /MED FAB	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 15/09/2008
<b>Checked &amp; Approved By</b>	: <u>JUD 08.8.14</u>	<b>Qty:</b>	8 Um: Each
<b>Comment</b>	: Est. A05.08.26 New issue KJ/JLM Est Rev:B 08-06-19 now on water DD verified by:EC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6S090	6061-T6 .090 Sheet
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**Comment:** Qty.: 0.4010 sf(s)/Unit Total : 3.2080 sf(s)

6061-T6 .090 Sheet

M6061T6S.090)

Batch: 108595 B 8-9-3

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1B 8-9-3

2-Deburr if necessary

B 8-9-3

(10)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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B 8-9-3**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECKC 080903 (10)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

\* counter sink 5 on one side and 5 on other

1- COUNTER SINK AS PER DWG

CPB 08/08/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 14/08/2008 10:04:24 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIDE PLATE

Job Number: 41231

Part Number: PB6743001149

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/09/08 (X10)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 1209

08/09/08 (X10)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/08

Job Completion



08/09/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

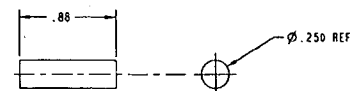
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

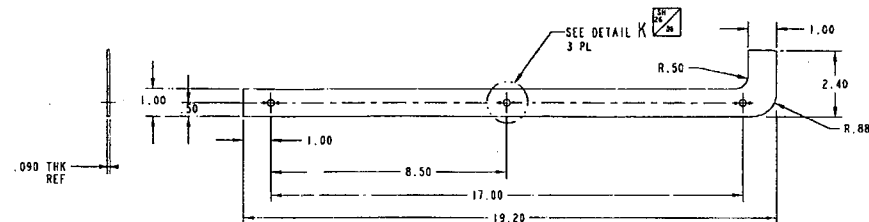
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

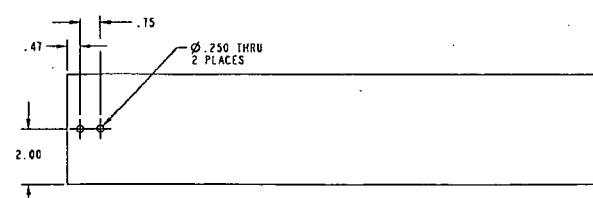
RELEASED  
7 06 07-20



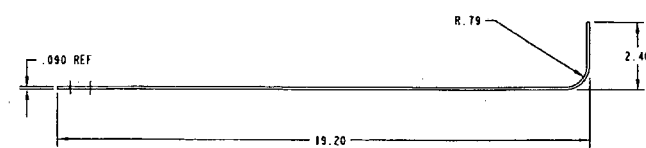
① -155 PIN  $\frac{H}{4}$   
MATL: .250 RND, 303 SS  
AMS5640 COND A  
SCALE 2.000



④ -149 SIDE PLATE  $\frac{H}{4}$   
MATL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500

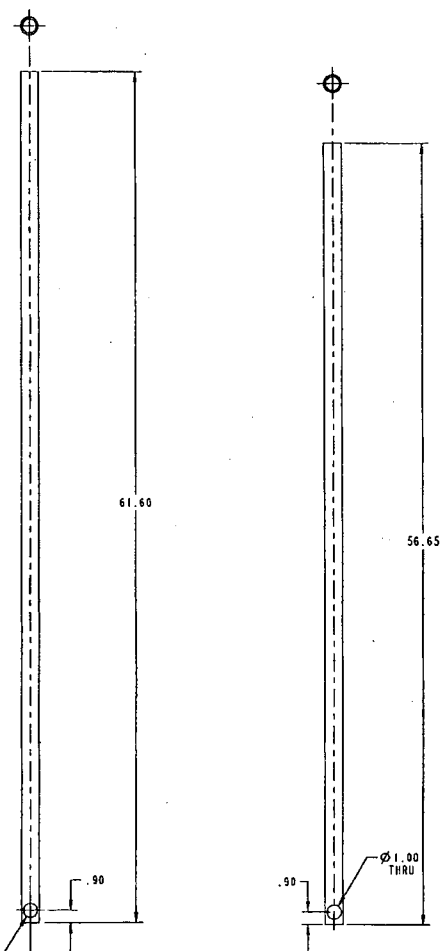


② -147 SUPPORT PLATE  $\frac{H}{4}$   
MATL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500



④ -259 INNER TUBE  $\frac{H}{4}$   
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250

④ -255 INNER TUBE  $\frac{H}{4}$   
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250



PREMIER AVIATION, INC.  
8001 Aviation Parkway, Grand Prairie, Texas 75032  
SIZE: 11x17 IDENT NO: 867-43001 REV: 84  
SCALE: 1:1 SHEET: 24 OF 45

ORIGINAL

NO. 47027  
WORK ORDER  
WITHOUT NOTICE  
CONTROLLED COPY  
SUBJECT TO AMENDMENT  
RETURN TO  
ENGINEERING  
SHOP COPY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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